



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14101W18-PO
Job Sheet 203757



Part No: RBE105-14101W18-PO

Job Qty: 2 pcs

Part Name: Pressing-In Tool

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 12/18/19

Description:

Type: Stock

Note: DWG RBE105-14101W18 Rev.1 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time
100	Purchasing	2 pcs	12/18/19	12/18/19	0.00 0.00	Purchasing - 1	DEC 7 9 2019
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	12/18/19	12/18/19	0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	DEC 1 9 2019
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S242565



Part: RBE105-14101W18

Job No: 203757

Serial No/Batch: S242565

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/19/19

Plex 11/27/19 8:43 AM dart.lussier.patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
120 QC 6	2 pcs	12/18/19	0.00 0.00		QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	12/18/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	12/18/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
JAN 08 2020
40
8-89

DAS
28
9-89

QC 21
21
53

JAN 10 2020

Part Op 100 - (Purchasing) Issue P/O: H6045127 MANUFACTURE RBE105-14101W18 AS PER DWG Supplier: METEC

Descriptions: Certificate of conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

ARROLL TECH

x 2 Rlys

27 NOV 2019

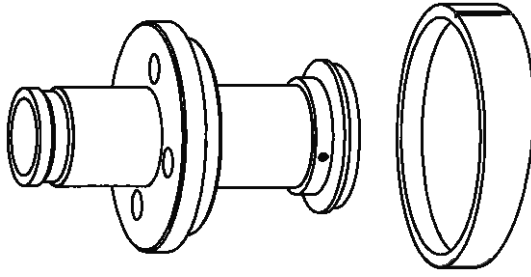
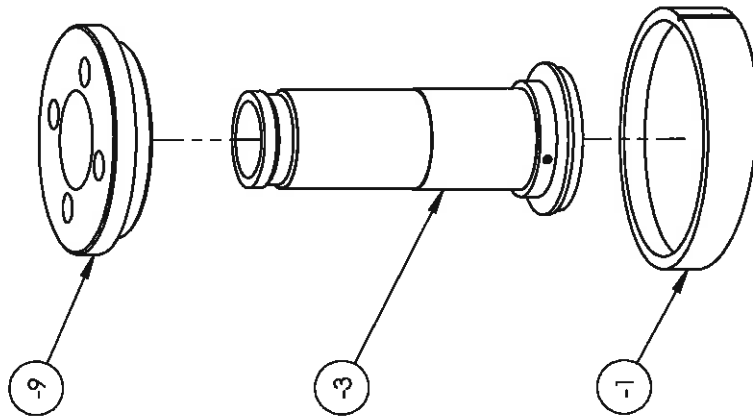
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBE105-14101W18P	Pressing-In Tool	2 Ea (1 ea)	100-Purchasing	S242531
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE105-14101W18P	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/27/19 8:43 AM dart.lussier.patrick

This drawing, specifications, and concepts contained here in are the sole property of DART Aerospace, and may not be reproduced or used in any fashion without the prior written permission of DART Aerospace Eugene, OR.

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/31/2016	DPD	JAG



NOTE:
REF. EUROCOPTER T/N: 105-14101W18.

DART
AEROSPACE

PRESSING - IN TOOL

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO.	REV
			-1	1	SUPPORT	BLACK PHENOLIC	GRADE C (PORT PLASTICS)	2	RBE105-14101W18	1
X			-3	1	DRIFT ASSEMBLY			3		
1			-5		DRIFT TUBE	6061		4		
1			-7		DRIFT BASE	4140/4142		5		
			-9	1	CENTERING DISK	WHITE DELRIN/ACETAL		6		
2		B/O	-11		SPRING PIN	STEEL	M4 X 12mm (MCMASTER-CARR #P1611A205)	3		
ASSY -3										
SCALE 1:5									DATE	1/20/2016
									1/20/2016	SHEET 1 OF 6

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 SURFACES ± 125/

1. BREAK ALL SHARP EDGES
.015 ± .45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
EC145



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045227**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045227

PO Date: 11/27/19

Due Date: 12/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203757	RBE105-14101W18P	RBE105-14101W18 Rev.1			Pressing-In Tool	Firmed	-	12/18/19	2 Ea	0 Ea	2 Ea	\$1,410.00/Ea	\$2,820.00
Grand Total:														\$2,820.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/27/19 8:52 AM dart.lussler.patrick



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No HB045227 Dated: 12/18/2019

Our Order / Job No AWT-HB045227 Order Qty: 2

Part Name: PRESSING-IN TOOL

Part Number RBE105-14101W18

Lot Size: N/A Ship Date: 12/18/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBE105-14101W18 Rev: 1

DAS
40
8-89

Material Size and Type: -1/ BLACK PHENOLIC; -5/6061 ALUM.; -7/4140 STEEL; -9/ DELRIN

Material Specifications: PHENOLIC: MIL-I-24768/13, UL94HB; ALUM: ASTM B221; STEEL: ASTM A108; DELRIN: D6100

Heat Treatment: 42 RC

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I; ZINC PLATE: ASTM B633 TYPE I SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/18/19

Signed: Herbert M. Felt

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



PACKING SLIP

Arrow Tech Machine Works
29751 E. Enid Road Unit C
Engene, OR 97402
(541) 780-6938

Packing Slip Number 7165

Date: 12/18/2019

Ship Via: FED-EX

PO#: HB045227

Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Quantity

Item

Part Number

2

PRESSING-IN TOOL

RBE105-14101W18 REV-1

RECEIVED

DEC 19 2019

DART AEROSPACE LTD.

Received by:
Checked by: *Aut*
Packaged by: *CMY*

Page Number: